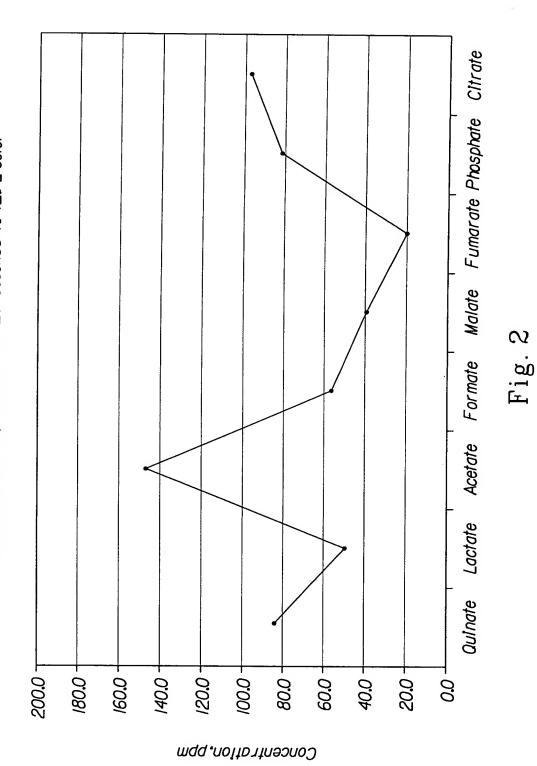
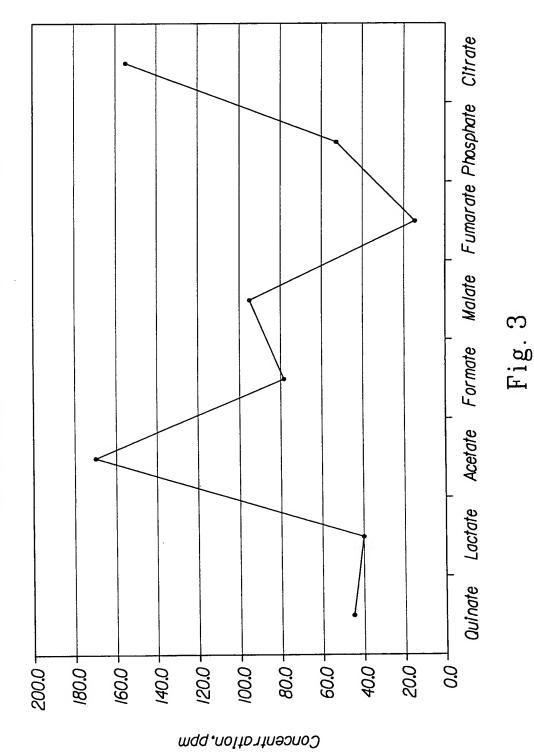


2/4

Concentrations (ppm) of Acids in Coffee Brew Colombian Coffee; Roasted for 201 seconds to 12.1 L-color



Concentrations (ppm) of Acids in Coffee Brew Kenya AA; Roasted for 10 minutes to 18.76 L-color



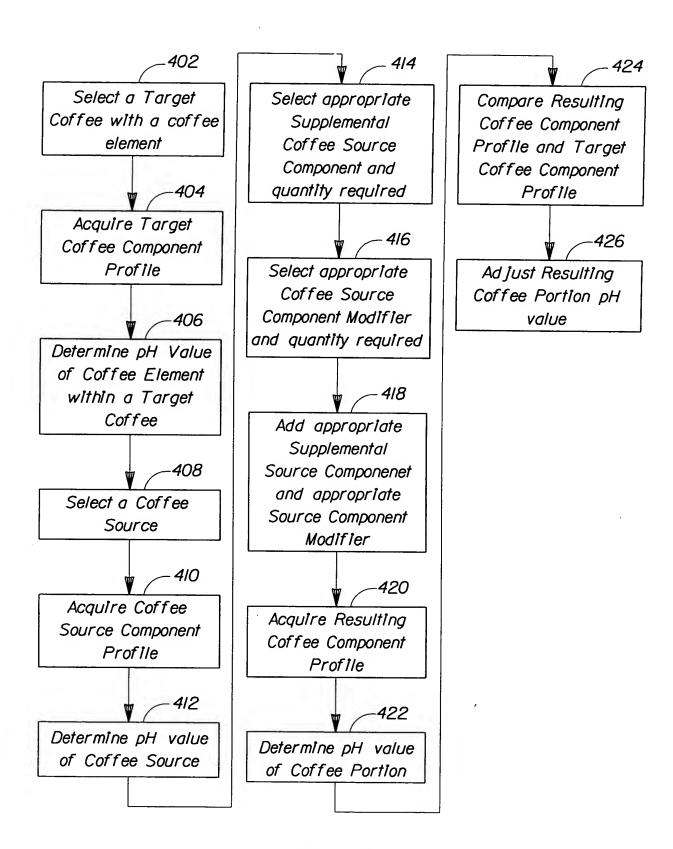


Fig. 4